MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

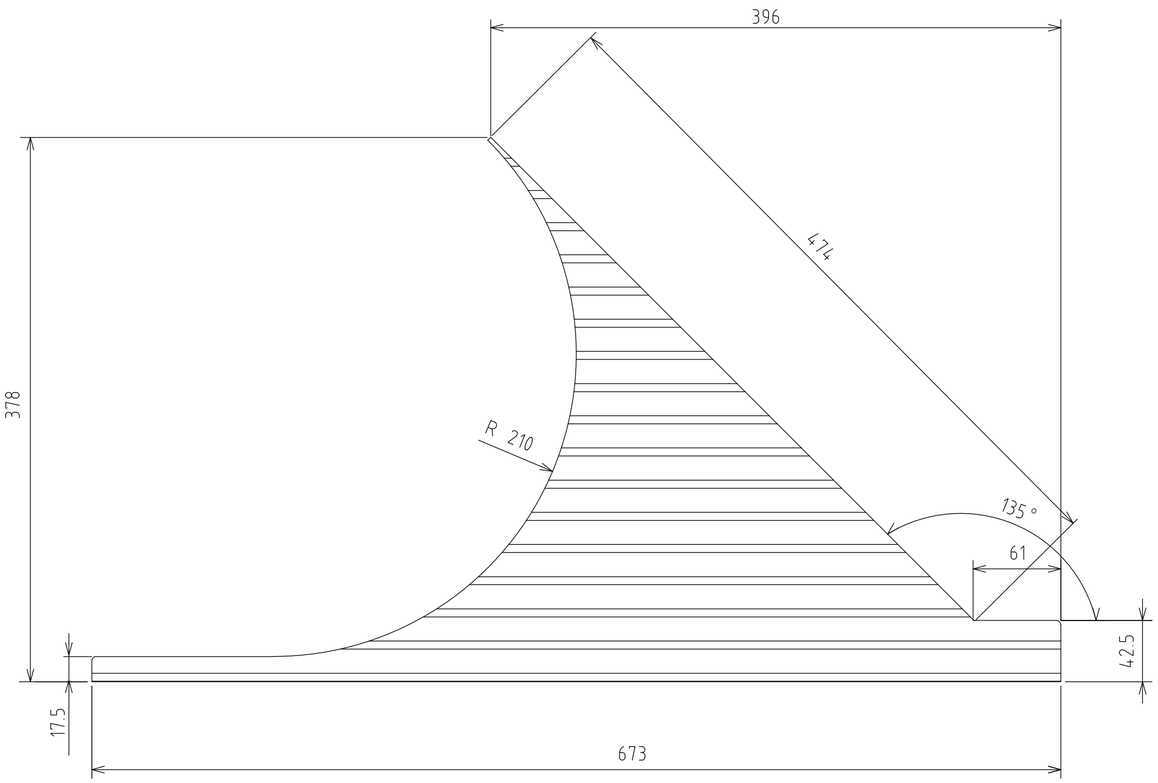
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



NOTES

1. RUBBER MATERIAL SHALL CONFORM TO THE PTS DOC NO. GR/TD/1766.
2. RUBBER COLOR : BLACK

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S / MATERIAL	Wt. (Kg)
				3THK		

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
1	MATERIAL CHANGED FROM SILICON TO EPDM ECN-90900726	10.06.2020	LOHITH	DINESH	PVG

PRODUCT	DMRC BG METRO CARS		
REF DRG			
MATERIAL	EPDM RUBBER		
HEAT TREAT.		APPD	22.02.18
SURFACE TREAT.		REVD	22.02.18
TITLE	PACKING	CHKD	22.02.18
		DRWN	22.02.18
		SCALE NTS	SHEET 1 OF 1
			Wt.(Kg) -
BEML LIMITED NEW FRONTIERS. NEW DREAMS		DRG No. 909-22187	ALT 1

A2

SURFACE ROUGHNESS	GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL	~											

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